

PARTS LIST

1½-TON • 4x2



Built for

**UNITED STATES ARMY
MODEL CF-351**

**CONTRACT NUMBER
W-398-QM-11610**

**U.S.A. REGISTRATION NUMBERS
6010711 TO 6010819 INCLUSIVE**

General Motors Truck

TM 10-1452

WAR DEPARTMENT

Washington, January 26, 1942

**TM 10-1452, Parts List, Truck, 1½-Ton (LC) 4x2
COE, GMC (Model CF-351) published by the Gen-
eral Motors Truck & Coach Co. Division of Yellow
Truck & Coach Manufacturing Co. is furnished for
the information and guidance of all concerned.**

[AG 062.11 (4-26-41) PC (C), June 10, 1941]

By order of the Secretary of War:

**G. C. MARSHALL,
Chief of Staff**

Official:

**E. S. ADAMS,
Major General,
The Adjutant General**

PARTS LIST

TRUCK CHASSIS AND BODY

MODEL CF-351

Built for

UNITED STATES ARMY

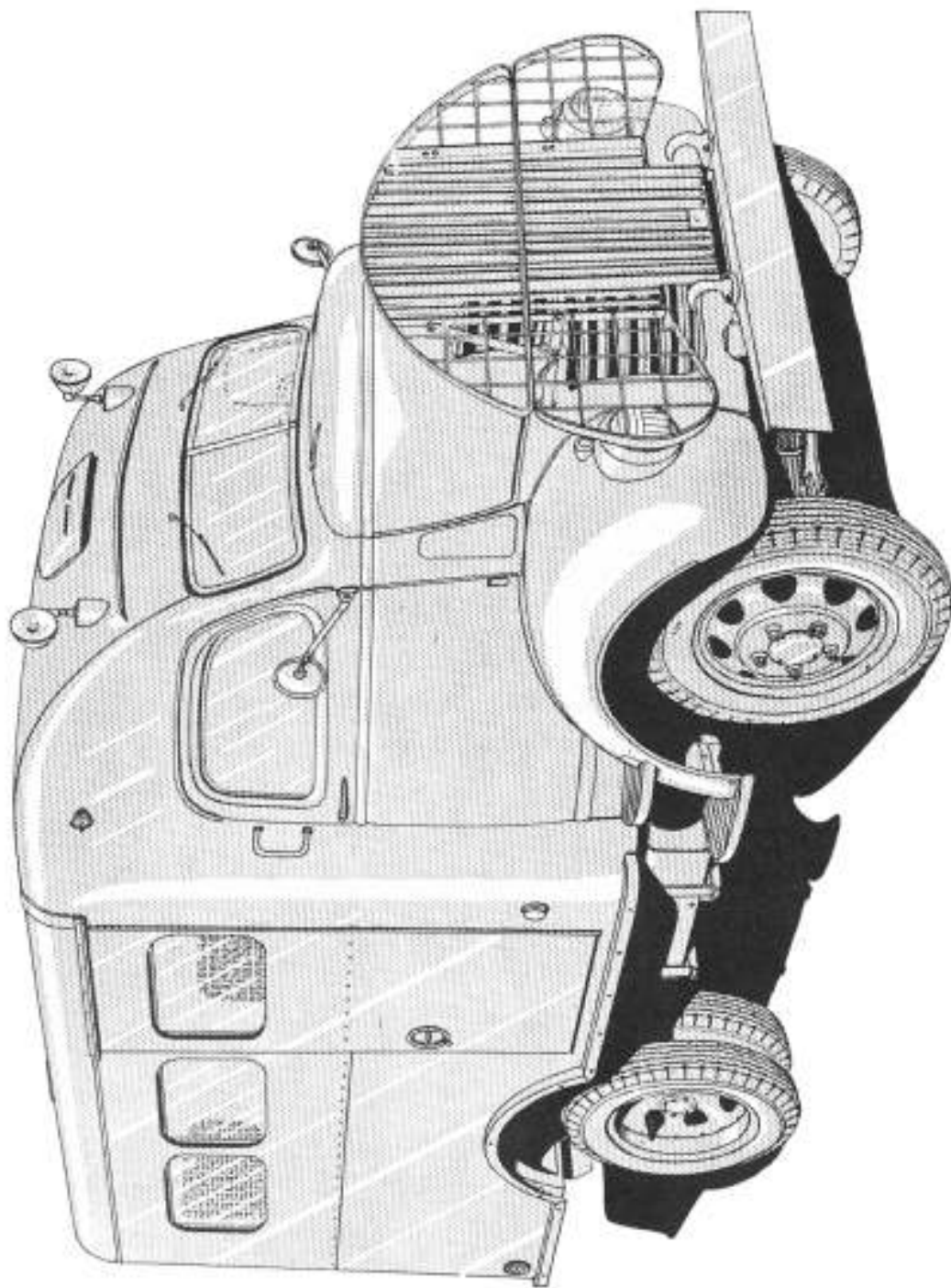
Refer to page 3 for Vehicle Identification and Serial Numbers. Refer to page 4 for a list of Major Groups and Sub Groups.

Always specify serial number of vehicle
when ordering parts

GENERAL MOTORS TRUCK & COACH

DIVISION OF
YELLOW TRUCK & COACH MANUFACTURING COMPANY
PONTIAC, MICHIGAN

Indexes	D
Engine	01
Clutch	02
Fuel System	03
Exhaust	04
Cooling	05
Electrical	06
Transmission	07
Transfer Case	08
Propeller Shaft and Universal Joint	09
Axle—Front	10
Axle—Rear	11
Brakes (less Drums)	12
Wheels, Hubs and Drums	13
Steering	14
Frame and Brackets	15
Springs and Shock Absorbers	16
Fenders, Running Boards, Hood, (Misc. Sheet Metal)	17
Body	18
Winch	19
Power Take Off	20
Bumpers and Guards	21
Misc. Body, Chassis and Accessories	22
General Use, Standardized Parts	23
Bearing Chart	25



» INTRODUCTION «

This book contains a complete list of all serviceable parts used in construction of Models shown below.

Book is arranged in groups, these groups appear in book in same sequence as shown on title page.


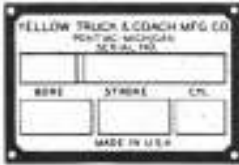

VEHICLE IDENTIFICATION

Data contained in this book applies to Vehicles with serial numbers as follows:

Model	GMC Chassis Serial Numbers	No. of Vehicles	Wheel-Base
CP-351	538 to 646 Incl.	109	109-1/8"
GMC Sales Order No.	Government Contract No.	U. S. A. Registration No's	
TC-200268	W-398-QM-11610	6010711 to 6010819	

SERIAL NUMBERS

As it is important to always specify serial number of vehicle when ordering parts, we are showing below the various points where these numbers appear.

CHASSIS NUMBER	ENGINE NUMBER	BODY NUMBER
		
Stamped on right-hand frame side rail above front spring.	Stamped on left-hand side of cylinder block near water pump.	On cab floor at right-hand door lock post.

LIST OF MAJOR GROUPS AND SUB GROUPS

Parts listed in this book are arranged in the following sequence:

- | | |
|---|---|
| <p>01 ENGINE GROUP</p> <ul style="list-style-type: none"> 0100 Engine Assembly 0101 Cylinder Block and Head 0102 Crankshaft, Bearings and Caps 0103 Pistons, Rings and Piston Pins 0104 Connecting Rods and Bearings 0105 Valves, Springs, Guides, Tappets, Lifts, Rocker Arm and Shaft 0106 Camshaft, Timing, Bearings, Etc. 0107 Oil Pump, Oil Pan, Gauge & Oil Filter 0108 Manifold 0109 Flywheel, Ring Gear, Etc. 0110 Engine Mounting <p>02 CLUTCH GROUP</p> <ul style="list-style-type: none"> 0201 Clutch Disc 0202 Cover, Pressure Plate & Springs 0203 Release Lever, Bearing, Forks, Etc. 0204 Pedal 0205 Pilot Bearing 0207 Clutch Housing, Etc. <p>03 FUEL SYSTEM GROUP</p> <ul style="list-style-type: none"> 0301 Carburetor, Air Cleaner 0302 Fuel Pump and Fuel Filter 0303 Accelerator, Throttle and Choke 0304 Fuel Tank, Lines and Gauge 0305 Governor <p>04 EXHAUST GROUP</p> <ul style="list-style-type: none"> 0401 Muffler 0402 Pipe and Tail Pipe <p>05 COOLING GROUP</p> <ul style="list-style-type: none"> 0501 Radiator Shell, Core, Filler Cap & Grille 0502 Thermostat and Thermometer' 0503 Water Pump, Fan, Belt 0504 Radiator Mountings 0505 Engine Water Fittings and Hose <p>06 ELECTRICAL GROUP</p> <ul style="list-style-type: none"> 0601 Generator and Regulator 0602 Starting Motor 0603 Distributor and Condenser 0604 Ignition Coil, Wiring, Spark Plugs, Ignition Switch 0605 Instruments 0606 Light Switches & Wiring Harness 0607 Headlamps, Sealed Beams 0608 Stop and Tail Lamp 0609 Horn 0610 Starting Cables and Connections <p>07 TRANSMISSION GROUP</p> <ul style="list-style-type: none"> 0700 Transmission Assembly 0701 Transmission Case 0702 Transmission Gears 0703 Main Drive Pinion & Bearings 0704 Main Shaft, Countershaft & Gears, Reverse Idler Gears & Bearings 0705 Speedometer Gears 0706 Shift Forks, Levers <p>09 PROPELLER SHAFT & UNIVERSAL JOINT GROUP</p> <ul style="list-style-type: none"> 0901 Propeller Shaft Assy., Tubes & Flanges 0902 Universal Joints <p>10 FRONT AXLE GROUP</p> <ul style="list-style-type: none"> 1000 Front Axle Assembly 1007 Steering Knuckles, King Pins, Spindle & Steering Arms <p>11 REAR AXLE GROUP</p> <ul style="list-style-type: none"> 1100 Rear Axle Assembly 1102 Axle Drive Shafts | <p>11 REAR AXLE GROUP CONT'D.)</p> <ul style="list-style-type: none"> 1103 Differential & Carrier Assy. & Bearings 1104 Differential, Drive Gear & Pinion & Bearings <p>12 BRAKES GROUP</p> <ul style="list-style-type: none"> 1201 Hand Brake 1202 Shoes and Lining 1203 Brake Shoe Support, Guide, Springs, Adjusting Pins 1204 Pedal 1205 Master Cylinder 1207 Wheel Cylinders 1208 Brake Dust Shield 1209 Brake Lines, Pipes, Hoses 1210 Hydrovac Cylinder 1211 Hydrovac Lines and Fittings 1212 Brake Pull Rods, Cables & Cross Shafts <p>13 WHEELS, HUBS AND DRUMS GROUP</p> <ul style="list-style-type: none"> 1301 Wheel Assy., Bearings, Retainers, Etc. 1302 Hubs, Drums, Wheel Studs & Nuts <p>14 STEERING GROUP</p> <ul style="list-style-type: none"> 1401 Drag Link 1402 Tie Rod 1403 Gear Assembly 1404 Wheel Assembly 1405 Brackets <p>15 FRAME AND BRACKETS GROUP.</p> <ul style="list-style-type: none"> 1501 Towing Attachment 1502 Pintle Hook 1503 Spring Brackets 1504 Fender & Running Board Brackets & Hangers 1506 Frame and Brackets <p>16 SPRINGS AND SHOCK ABSORBERS GROUP</p> <ul style="list-style-type: none"> 1601 Front and Rear Springs 1602 Shackles 1603 Shock Absorbers <p>17 HOODS, FENDERS, RUNNING BOARDS, APRONS (MISC. SHEET METAL) GROUP</p> <ul style="list-style-type: none"> 1701 Fenders 1702 Splash Shield 1703 Running Boards <p>18 BODY GROUP</p> <ul style="list-style-type: none"> 1800 Cab 1801 Windshield Wiper and Parts 1802 Floor Mats 1803 Battery Mounts & Cab Mounting 1804 Seats 1805 Handles, Locks, Etc., Door & Window Fittings 1806 Tool Box 1809 Windshield, Rr. Window & Door Window <p>21 BUMPERS AND GUARDS GROUP</p> <ul style="list-style-type: none"> 2101 Bumpers 2103 Radiator Guard <p>22 MISCELLANEOUS BODY, CHASSIS & ACCESSORIES</p> <ul style="list-style-type: none"> 2201 Rear View Mirrors 2202 Identification & Caution Plates 2203 Speedometers and Parts 2204 Accessories <p>23 GENERAL USE, STANDARDIZED PARTS GROUP</p> <ul style="list-style-type: none"> 2301 Brake Fluid, Lubrication Gun & Fittings 2306 Tools, Tire Chains 2309 Battery |
|---|---|

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ALPHABETICAL INDEX

Name	Group	Name	Group
A		D	
ACCELERATOR.....	0303	DRIVEN MEMBER - clutch.....	0201
ACCESSORIES - misc.....	2204	DRUM - front brake.....	1302
ADJUSTING CAM - front brake.....	1203	DRUM - rear brake.....	1302
AIR CLEANER.....	0301	DUST SHIELD - brake.....	1208
AIR CLEANER - hydrovac cylinder.....	1210		
AMMETER.....	0605	E	
ANCHOR PLATE & GUIDE - rear brake.....	1203	ENGINE.....	0100
ARM - steering.....	1007	ENGINE GASKETS.....	0107
ARM - pitman.....	1403	ENGINE MOUNTING.....	0110
AXLE - front.....	1000	ENGINE SHIELD.....	1702
AXLE - rear.....	1100	EXHAUST PIPE.....	0402
AXLE SHAFT - rear.....	1102	EXHAUST VALVE.....	0105
B		F	
BALANCER - crankshaft.....	0102	FACING - clutch.....	0201
BATTERY.....	2309	FAN BLADE.....	0503
BATTERY BOX.....	1803	FENDER - front.....	1701
BEARING - camshaft.....	0106	FILLER CAP - fuel tank.....	0304
BEARING - clutch pilot.....	0205	FILTER - oil.....	0107
BEARING - clutch release.....	0203	FIRE EXTINGUISHER.....	2204
BEARING - crankshaft.....	0102	FLANGES - propeller shaft.....	0901
BEARING - front wheel.....	1301	FLOOR - cab.....	1803
BEARING - differential.....	1103	FLYWHEEL.....	0109
BEARING - drive pinion.....	1104	FORK - clutch release.....	0203
BEARING - rear wheel.....	1301	FRAME.....	1506
BEARING - steering knuckle.....	1007	FRONT AXLE.....	1000
BELT - fan and generator.....	0503	FRONT BUMPER.....	2101
BLOCK - cylinder.....	0101	FRONT FENDER.....	1701
BODY - signal corps.....	1800	FRONT HUB.....	1302
BRAKE DRUM.....	1302	FRONT SPRING.....	1601
BRAKE PEDAL.....	1204	FUEL GAUGE - instrument panel.....	0605
BRAKE SHOE.....	1202	FUEL GAUGE - tank.....	0304
BUMPER - front axle.....	1000	FUEL PUMP.....	0302
BUMPER - rear axle.....	1100	FUEL TANK.....	0304
BUMPER - front.....	2101		
BUMPER - rear.....	2101	G	
C		GAUGE - fuel.....	0605
CABLE - battery.....	0610	GAUGE - oil.....	0605
CABLE - horn.....	0609	GAUGE - water temperature.....	0605
CABLE - ignition.....	0604	GASKET SET - engine.....	0107
CABLE - speedometer.....	2203	GEAR SHIFT LEVER.....	0706
CAMSHAFT.....	0106	GEAR - speedometer.....	0705
CAP - crankshaft bearing.....	0102	GENERATOR.....	0601
CAP - fuel tank.....	0304	GOVERNOR - engine.....	0305
CAP - radiator.....	0501	GUARD - radiator.....	2103
CARBURETER.....	0301	H	
CASE - differential.....	1104	HANDLE - assist (cab).....	1801
CASE - transmission.....	0701	HAND BRAKE LEVER.....	1201
CHOKE CONTROL.....	0303	HAND WHEEL - steering.....	1404
CLEANER - air.....	0301	HEAD LAMP.....	0607
CLUTCH.....	0201	HINGE - door.....	1805
CLUTCH PEDAL.....	0204	HORN.....	0609
CLUTCH PRESSURE PLATE.....	0202	HOSE - radiator.....	0505
COIL - ignition.....	0604	HOUSING - clutch and flywheel.....	0207
COLUMN - steering.....	1403	HOUSING - steering gear.....	1403
CONNECTING ROD.....	0104	HUB - front.....	1302
CORE - radiator.....	0501	HUB - rear.....	1302
COUNTERSHAFT - transmission.....	0704	HYDROVAC CYLINDER	1210
COVER - cylinder head.....	0101		
COVER - timing gear.....	0106	I	
COVER - transmission case.....	0701	IDLER GEAR - reverse.....	0704
CRANK - starting.....	2306	IGNITION CABLE.....	0604
CRANKSHAFT.....	0102	IGNITION COIL.....	0604
CROSS MEMBER - frame.....	1506	IGNITION SWITCH.....	0604
CYLINDER BLOCK.....	0101	IMPELLER - water pump	0503
CYLINDER - brake master.....	1205	INSTRUMENT LAMP.....	0605
CYLINDER HEAD.....	0101	INSTRUMENT PANEL.....	0605
CYLINDER - brake wheel.....	1207	INSULATOR - engine support.....	0110
D		INTAKE VALVE.....	0105
DASH.....	1800		
DIFFERENTIAL CARRIER - rear axle.....	1103	J	
DIFFERENTIAL - rear axle.....	1104	JACK - lifting.....	2306
DIMMER SWITCH - headlamp.....	0607	L	
DISC AND RIM.....	1301	LAMP - marker or blackout.....	0607
DISTRIBUTOR.....	0603		
DOORS - cab.....	1805		
DRAG LINK - steering.....	1401		

ALPHABETICAL INDEX

Name	Group	Name	Group	
L				
LAMP - head.....	0607	SEATS - cab.....	1803	
LAMP - tail.....	0608	SECTOR - hand brake.....	1201	
LEVER - gear.....	0706	SHAFT AND WORM - steering gear.....	1403	
LEVER - hand brake (hand).....	1201	SHAFT - rear axle.....	1102	
LIFTER - valve.....	0105	SHIFT FORK- transmission.....	0706	
LIGHTING SWITCH.....	0606	SHIFT ROD- transmission.....	0706	
LINES - brake.....	1209	SHOCK ABSORBER.....	1603	
LINES - fuel.....	0304	SHOE - brake.....	1202	
LINING - service brake.....	1202	SIDE GEAR - differential.....	1104	
LINK - brake shoe.....	1202	SIDE MEMBER - frame.....	1506	
LINK - shock absorber.....	1603	SPARK PLUG.....	0604	
M				
MAIN BEARING - crankshaft.....	0102	SPEEDOMETER CABLE.....	2203	
MAIN DRIVE GEAR - transmission.....	0703	SPEEDOMETER GEARS.....	0705	
MAINSHAFT - transmission.....	0704	SPEEDOMETER HEAD.....	2203	
MANIFOLD - exhaust and intake.....	0108	SPIDER - differential.....	1104	
MASTER CYLINDER.....	1205	SPRING - brake shoe.....	1203	
MAT - floor.....	1802	SPRING - front.....	1601	
MIRROR - rear view.....	2201	SPRING - brake return.....	1201	
MUFFLER.....	0401	SPRING - rear.....	1601	
O				
OIL FILTER.....	0107	SPRING SEAT - rear.....	1601	
OIL GAUGE.....	0605	STARTING MOTOR.....	0602	
OIL LEVEL INDICATOR.....	0107	STEERING ARM.....	1006	
OIL PAN.....	0107	STEERING GEAR.....	1403	
OIL PUMP.....	0107	STEERING KNUCKLE.....	1006	
P				
PAN - oil.....	0107	STEP - fender.....	1701	
PEDAL - brake.....	1204	STOP AND TAIL LAMP.....	0608	
PEDAL - clutch.....	0204	SWITCH - head lamp dimmer.....	0607	
PIN - brake shoe.....	1203	SWITCH - ignition.....	0604	
PINION - differential.....	1104	SWITCH - lighting.....	0606	
PINTLE HOOK.....	1502	SWITCH - stop lamp.....	0608	
PISTONS.....	0103	T		
PITMAN ARM - steering.....	1403	TAIL LAMP.....	0608	
PITMAN SHAFT - steering gear.....	1403	THERMOSTAT - water outlet.....	0502	
PLATE - clutch.....	0202	THROTTLE CONTROL.....	0303	
PROPELLER SHAFT.....	0901	TIE ROD - steering.....	1402	
PULLEY - fan.....	0503	TIMING GEAR - crankshaft.....	0106	
PUMP - fuel.....	0302	TIMING GEAR - camshaft.....	0106	
PUMP - oil.....	0107	TOOLS.....	2306	
PUMP - water.....	0503	TOOL BOX.....	1806	
R				
RADIATOR.....	0501	TOW HOOK.....	1501	
RADIATOR FILLER CAP.....	0501	TRANSMISSION.....	0700	
RADIATOR GUARD.....	2103	TUBE - propeller shaft.....	0901	
REAR AXLE.....	1100	U		
REAR BUMPER.....	2101	UNIVERSAL JOINT - propeller shaft.....	0902	
REAR HUB.....	1302	V		
REAR SPRING.....	1601	VALVE - intake and exhaust.....	0105	
REAR VIEW MIRROR.....	2201	VENTILATING FAN - generator.....	0601	
REGULATOR - voltage.....	0601	VOLTAGE REGULATOR.....	0601	
REGULATOR - windshield.....	1809	W		
RING - piston.....	0103	WATER PUMP.....	0503	
ROCKER ARM- valve.....	0105	WHEEL - steering hand.....	1404	
ROD - hand brake.....	1201	WHEEL CYLINDER.....	1207	
RUNNING BOARD.....	1703	WIRING.....	0606	
S				
Y				
			YOKE - clutch release.....	0203

NUMERICAL PRICE LIST SHOWN AT BACK OF BOOK

GMC PARTS LIST

GROUP 01

Illus on Page	No. Reqd.	Part No.	
01—ENGINE			
0100 ENGINE ASSEMBLY			
	1	SN-3156	ENGINE COMPLETE ASSEMBLY (GMC type 248)(includes distributor, oil pump, water pump, fan, oil filter, carburetor, fuel pump, air cleaner, governor, ignition coil, generator, starting motor and clutch)
	1	2070014E	ENGINE ASSEMBLY (GMC type 248)(includes distributor, fuel pump, clutch, oil pump, and water pump: LESS fan, oil filter, carburetor, air cleaner, governor, ignition, coil, generator and starting motor)
0101 CYLINDER BLOCK AND HEAD			
	1	2071490	CYLINDER BLOCK COMPLETE ASSEMBLY (See Note)
NOTE: Above assembly includes crankshaft, camshaft, timing gears, pistons, rings, pins, connecting rods and front end plate.			
4	1	2136013	CYLINDER BLOCK ONLY ASSEMBLY (See Note)
NOTE: Above assembly includes camshaft bearings and mainshaft bearing caps. Does not include main bearings.			
4	5	663032	PLUG - cylinder block
4	2	103898	PLUG - cylinder block (2" exp.)
4	2	103885	PLUG - cylinder block
3	1	2136142	CYLINDER HEAD ASSEMBLY (with valves)
3	1	2136253	CYLINDER HEAD ASSEMBLY (less valves)
	1	663032	PLUG - cylinder head
3	1	103868	PLUG - cylinder head (1/2" pipe)
4	1	2136676	GASKET - cylinder head to block
3	15	838820	BOLT - cylinder head to block
3	1	2070959	COVER - cylinder head
3	1	6107400	GASKET - cylinder head cover
3	2	6107401	STUD - cylinder head cover
3	2	2070960	NUT - cylinder head cover stud
	4	179812	BOLT - hole plug (5/16"-18 x 1/2")
	4	115308	WASHER (5/16" flat copper)
0102 CRANKSHAFT, BEARINGS AND CAPS			
5	1	6107341	CRANKSHAFT ASSEMBLY (incl. flywheel bolt nuts)
	1	2071197	BALANCER AND PULLEY ASSEMBLY - crankshaft
	1	124549	KEY - balancer (3/16" x 3/4")
5	1	2090319	SPACER - balancer hub
5	1	838432	GEAR - crankshaft
	1	124549	KEY - gear (3/16" x 3/4")
NOTE: Main bearings are also furnished in complete kits as listed at end of this group.			
5	2	2135119	MAIN BEARING - front (std.)
	2	2135120	MAIN BEARING - front (.002" U.S.)
	2	2135121	MAIN BEARING - front (.010" U.S.)
	2	2135122	MAIN BEARING - front (.020" U.S.)
5	2	2135125	MAIN BEARING - front center (std.)
	2	2135126	MAIN BEARING - front center (.002" U.S.)
	2	2135127	MAIN BEARING - front center (.010" U.S.)
	2	2135128	MAIN BEARING - front center (.020" U.S.)
5	2	2135131	MAIN BEARING - rear center (std.)
	2	2135132	MAIN BEARING - rear center (.002" U.S.)
	2	2135133	MAIN BEARING - rear center (.010" U.S.)
	2	2135134	MAIN BEARING - rear center (.020" U.S.)
5	1	2135137	MAIN BEARING - rear upper (std.)
	1	2135138	MAIN BEARING - rear upper (.002" U.S.)
	1	2135139	MAIN BEARING - rear upper (.010" U.S.)

GROUP 01

GMC PARTS LIST

Illus on Page	No. Reqd.	Part No.	0102 CRANKSHAFT, BEARINGS AND CAPS (Continued)
	1	2135140	MAIN BEARING - rear upper (.020" U.S.)
5	1	2135143	MAIN BEARING - rear lower (std.)
	1	2135144	MAIN BEARING - rear lower (.002" U.S.)
	1	2135145	MAIN BEARING - rear lower (.010" U.S.)
	1	2135146	MAIN BEARING - rear lower (.020" U.S.)
5	1	838094	LOCK - front bearing
5	2	838572	LOCK - center bearing
5	1	838471	LOCK - rear bearing
5	2	2091026	OIL SEAL - rear bearing
5	1	2070635	CAP ASSEMBLY - front bearing
5	1	2070636	CAP ASSEMBLY - front center bearing
5	1	2070637	CAP ASSEMBLY - rear center bearing
5	1	2070638	CAP ASSEMBLY - rear bearing
5	4	2136085	BOLT - front and rear cap
5	4	2070955	BOLT - center cap
	8	141195	DOWEL PIN - cap (1/4 x 5/8)

NOTE: Following 4 items each include complete set of main bearings.

1	2145005	MAIN BEARING KIT (std.)
1	2145006	MAIN BEARING KIT (.002" U.S.)
1	2143803	MAIN BEARING KIT (.010" U.S.)
1	2143804	MAIN BEARING KIT (.020" U.S.)

0103 PISTONS, RINGS AND PISTON PINS

4	6	2136824	PISTON & PIN ASSEMBLY (std.)
4	6	2136826	PISTON & PIN ASSEMBLY (.010" O.S.)
4	6	2136827	PISTON & PIN ASSEMBLY (.020" O.S.)
4	6	2136828	PISTON & PIN ASSEMBLY (.030" O.S.)
	6	2136840	PISTON ONLY (.065" O.S. - rough)
4	6	6107357	PIN - piston (std.)
4	6	2090373	PIN - piston (.0025" O.S.)
4	6	2090374	PIN - piston (.005" O.S.)
4	6	2090375	PIN - piston (.010" O.S.)
4	12	6107351	RETAINER - piston pin

NOTE: The following conventional type piston rings are furnished only in sets as listed below. Each set consists of sufficient compression rings and oil rings for one engine:

4	1	2104708	PISTON RING SET ASSEMBLY (std.)
4	1	2104709	PISTON RING SET ASSEMBLY (.010" O.S.)
4	1	2104710	PISTON RING SET ASSEMBLY (.020" O.S.)
4	1	2104711	PISTON RING SET ASSEMBLY (.030" O.S.)
4	1	2104712	PISTON RING SET ASSEMBLY (.040" O.S.)
4	1	2104713	PISTON RING SET ASSEMBLY (.050" O.S.)

NOTE: The following Expander type Piston Rings are furnished only in sets as listed below. Each set consists of sufficient compression rings and oil rings for one engine:

4	1	2104905	PISTON RING SET ASSEMBLY (std.)
4	1	2104906	PISTON RING SET ASSEMBLY (.010" O.S.)
4	1	2104907	PISTON RING SET ASSEMBLY (.020" O.S.)
4	1	2104908	PISTON RING SET ASSEMBLY (.030" O.S.)
4	1	2104909	PISTON RING SET ASSEMBLY (.040" O.S.)
4	1	2104910	PISTON RING SET ASSEMBLY (.050" O.S.)

0104 CONNECTING RODS AND BEARINGS

4	6	2135418	CONNECTING ROD ASSEMBLY (incl. next 3 items)
4	12	839102	BOLT - connecting rod
	12	412737	NUT - connecting rod bolt
4	12	2135974	BUSHING - connecting rod upper
4	12	2135149	BEARING - connecting rod lower (std.)